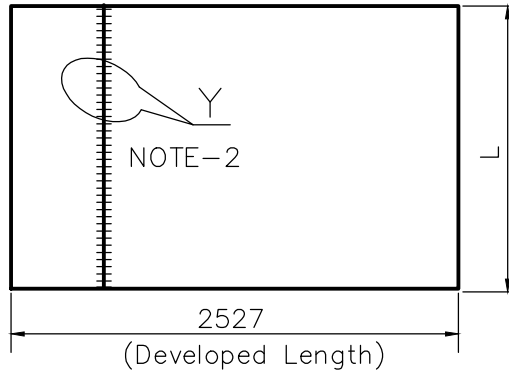


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-655-35559

DRAWING No



RAW MATERIAL PLATE

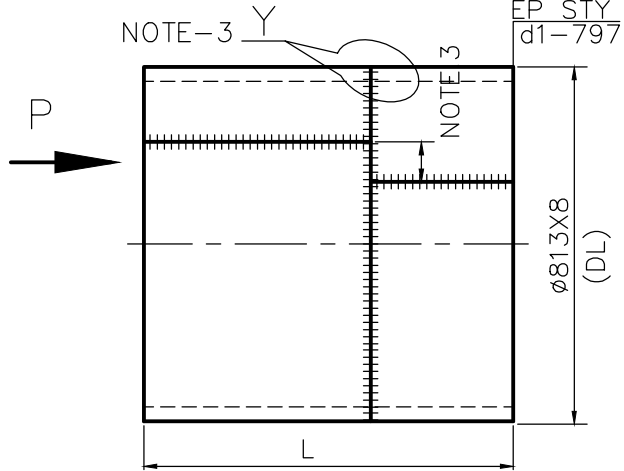
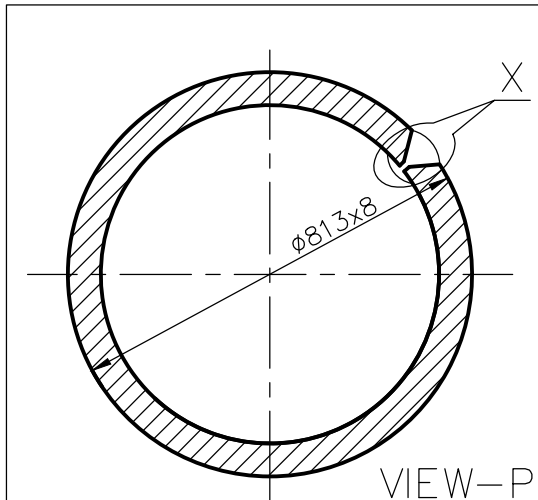
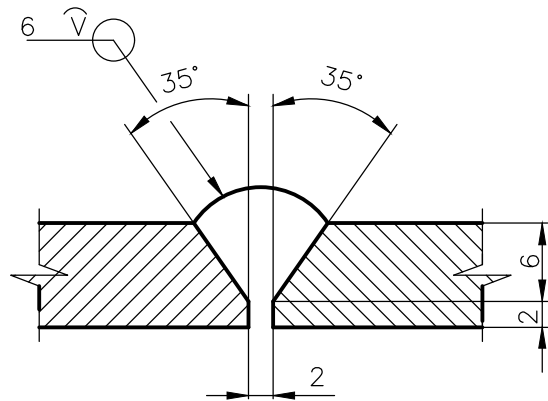


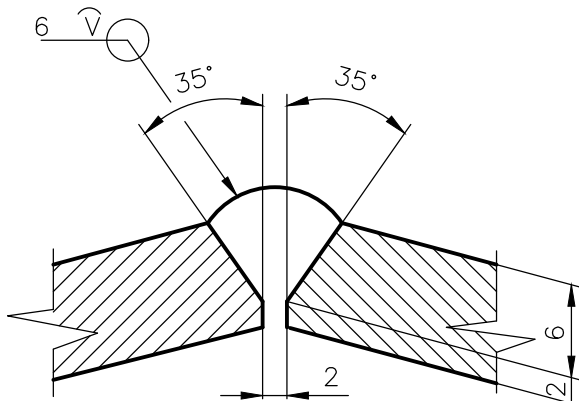
PLATE FORMED PIPE



VIEW-P



DETAIL-Y



DETAIL-X

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

11	11	PLATE PL.8x2527xL=3000	3-80-655-35559		SA 516 Gr.70	C	476 218
10	10	PLATE PL.8x2527xL=1950	3-80-655-35559		SA 516 Gr.70	C	309 680
09	09	PLATE PL.8x2527xL=1180	3-80-655-35559		SA 516 Gr.70	C	187 396
08	08	PLATE PL.8x2527xL=10000	3-80-655-35559		SA 516 Gr.70	C	1588 104
07	07	PLATE PL.8x2527xL=1540	3-80-655-35559		SA 516 Gr.70	C	244 391
06	06	PLATE PL.8x2527xL=992	3-80-655-35559		SA 516 Gr.70	C	157 426
05	05	PLATE PL.8x2527xL=1992	3-80-655-35559		SA 516 Gr.70	C	316 121
04	04	PLATE PL.8x2527xL=5224	3-80-655-35559		SA 516 Gr.70	C	829 625
03	03	PLATE PL.8x2527xL=3967	3-80-655-35559		SA 516 Gr.70	C	630 000
02	02	PLATE PL.8x2527xL=330	3-80-655-35559		SA 516 Gr.70	C	52 369
01	01	PLATE PL.8x2527xL=451	3-80-655-35559		SA 516 Gr.70	C	71 623
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PAVANKUMAR	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	SESHAGIRI	-sd-	20.03.19	
APPD	KVR	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD813x8)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35559	01	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.	REVISION MARKED AS	01